

IN THE SPECIFICATION:

Please amend paragraphs [078] of the specification as shown below, in which deleted terms are shown with strikethrough and/or double brackets, and added terms are shown with underscoring.

Paragraph [078]      According to the welding process performed using the welding jig 10a, when the weld beads 124 are formed due to heat and the welded region is expanded, the outer side panel 14 is deformed and pushed outwardly, as indicated by the arrow A0 (see FIG. ~~[[14]]~~ 13). At this time, the abutment point P, which is held in attachment against the abutment 68 of the attachment 24, undergoes a force A1 depending on the arrow A0. More specifically, the force A1 is determined depending on the direction and size of the arrow A0, as well as the position of the abutment point P, and is oriented substantially outwardly.